

5062092



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**PB67-43001-27**  
**Job Sheet 173186**



Part No: PB67-43001-27

Job Qty: 2 ea

Part Name: Blade Positioner



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 4/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 08-07-29 new issue DD verified by:ec IPP Rev:B 08-12-04 up date part list DD  
Verified by:ec IPP Rev C 10.09.28 per rev C dwg EC verified by:DD

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off      |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|---------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |               |
| 90    | Start up Operation | 2 Ea  | 4/21/18    | 4/21/18  | 0.00      | 0.00    | Start Up Small Fab-1  |           | CPC           |
| 100   | Small Fab          | 2 pcs | 4/23/18    | 4/23/18  | 0.00      | 5.26    | Small Fab-1           |           | CPC JAB       |
| 110   | QC                 | 2 pcs | 4/23/18    | 4/23/18  | 0.00      | 0.00    | QC5                   |           | 38            |
| 120   | Packaging          | 2 pcs | 4/23/18    | 4/23/18  | 0.00      | 0.00    | Packaging3-1          |           | 3-80          |
| 130   | QC21-SA            | 2 Ea  | 4/23/18    | 4/23/18  | 0.00      | 0.00    | QC21                  |           | 6 APR 25 2018 |

## Job BOM

| Part / Item    | Component Name                       | Quantity     | Operation             | Container   |
|----------------|--------------------------------------|--------------|-----------------------|-------------|
| AN6-22A        | Bolt                                 | 2 Ea (1 ea)  | 90-Start up Operation | FM128403-0  |
| MS21042L6      | Nut                                  | 2 Ea (1 ea)  | 90-Start up Operation | 5034399     |
| MS27039-1-04   | Screw                                | 6 Ea (3 ea)  | 90-Start up Operation | 5014732     |
| MS27039-1-08   | Screw                                | 2 Ea (1 ea)  | 90-Start up Operation | 5020602     |
| MS27039-1-09   | Screw                                | 12 Ea (6 ea) | 90-Start up Operation | 5017101     |
| MS51859-8      | Washer                               | 4 Ea (2 ea)  | 90-Start up Operation | FM134606-15 |
| NAS1149F0316P  | Washer                               | 14 Ea (7 ea) | 90-Start up Operation | FM132539    |
| NAS1149F0363P  | Washer                               | 6 Ea (3 ea)  | 90-Start up Operation | 5027738     |
| NAS1149F0632P  | Washer                               | 4 Ea (2 ea)  | 90-Start up Operation | FM1344920   |
| PB67-43001-19  | Inner Tube And Retainer Bushing      | 2 Ea (1 ea)  | 90-Start up Operation | 5051620     |
| PB67-43001-285 | Upper Tube, Blade Positioner         | 2 Ea (1 ea)  | 90-Start up Operation | 160917      |
| PB67-43001-289 | Stationary Handle Adjustment Fitting | 2 Ea (1 ea)  | 90-Start up Operation | 160907      |
| PB67-43001-29  | Blade Positioner Weldment            | 2 Ea (1 ea)  | 90-Start up Operation | 5051728     |
| PB67-43001-291 | Clamp Bushing                        | 2 Ea (1 ea)  | 90-Start up Operation | 50153692    |
| PB67-43001-293 | Extension Tube Adjustment Fitting    | 2 Ea (1 ea)  | 90-Start up Operation | 160919      |
| PB67-43001-31  | Upper Restraint Weldment             | 2 Ea (1 ea)  | 90-Start up Operation | 14962875    |
| PB67-43001-35  | Lower Pad Assembly                   | 2 Ea (1 ea)  | 90-Start up Operation | 160832      |



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S062092



Part: PB67-43001-27

Job No: 173186

Serial No/Batch: S062092

Revision:

Inspector:

Plex 2/26/18 3:36 PM Dart.Gagnon.Michelle

Date: 04/17/18

| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 90-Start up Operation              | AN6-22A        | 2        | 10        | 0         |
|                                    | MS21042L6      | 2        | 566       | 0         |
|                                    | MS27039-1-04   | 6        | 334       | 0         |
|                                    | MS27039-1-08   | 2        | 725       | 0         |
|                                    | MS27039-1-09   | 12       | 254       | 0         |
|                                    | MS51859-8      | 4        | 165       | 0         |
|                                    | NAS1149F0316P  | 14       | 68        | 0         |
|                                    | NAS1149F0363P  | 6        | 269       | 0         |
|                                    | NAS1149F0632P  | 4        | 33        | 0         |
|                                    | PB67-43001-19  | 2        | 0         | 0         |
|                                    | PB67-43001-285 | 2        | 3         | 0         |
|                                    | PB67-43001-289 | 2        | 6         | 0         |
|                                    | PB67-43001-29  | 2        | 0         | 0         |
|                                    | PB67-43001-291 | 2        | 5         | 0         |
|                                    | PB67-43001-293 | 2        | 6         | 0         |
|                                    | PB67-43001-31  | 2        | 4         | 0         |
|                                    | PB67-43001-35  | 2        | 5         | 0         |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |

Plex 2/26/18 3:36 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

## Container View (Active) - Master Unit Containers

| Master Unit No | Container No | Part No        | Part Name                            | From Container | Current Location | Quantity |
|----------------|--------------|----------------|--------------------------------------|----------------|------------------|----------|
| 002534         | S061248      | AN6-22A        | Bolt                                 | fm128403-0     | ST334            | 2        |
| 002534         | S061247      | MS21042L6      | Nut                                  | s034399        | ST303            | 2        |
| 002534         | S061246      | MS27039-1-04   | Screw                                | s014732        | ST281            | 6        |
| 002534         | S061244      | MS27039-1-08   | Screw                                | s020602        | ST281            | 2        |
| 002534         | S061243      | MS27039-1-09   | Screw                                | s017101        | ST280            | 12       |
| 002534         | S061242      | MS51859-8      | Washer                               | fm134606-15    | ST268            | 4        |
| 002534         | S061241      | NAS1149F0316P  | Washer                               | fm132579       | ST262            | 14       |
| 002534         | S061239      | NAS1149F0363P  | Washer                               | s027738        | ST262            | 6        |
| 002534         | FM134497     | NAS1149F0632P  | Washer                               |                | ST262            | 3        |
| 002534         | S061294      | NAS1149F0632P  | Washer                               | s048297        | ST262            | 1        |
| 002534         | S061237      | PB67-43001-285 | Upper Tube, Blade Positioner         | f160917        | WA003            | 2        |
| 002534         | S061236      | PB67-43001-289 | Stationary Handle Adjustment Fitting | f160907        | WA003            | 2        |
| 002534         | S051728      | PB67-43001-29  | Blade Positioner Weldment            | S051724        | WA003            | 2        |
| 002534         | S061234      | PB67-43001-291 | Clamp Bushing                        | f153642        | WA003            | 2        |
| 002534         | S061233      | PB67-43001-293 | Extension Tube Adjustment Fitting    | f160919        | WA003            | 2        |
| 002534         | S061232      | PB67-43001-31  | Upper Restraint Weldment             | f149628-15     | WA003            | 2        |
| 002534         | S061229      | PB67-43001-35  | Lower Pad Assembly                   | f160832        | WA003            | 2        |

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/16/18 11:26 AM dart.quirion.sonia